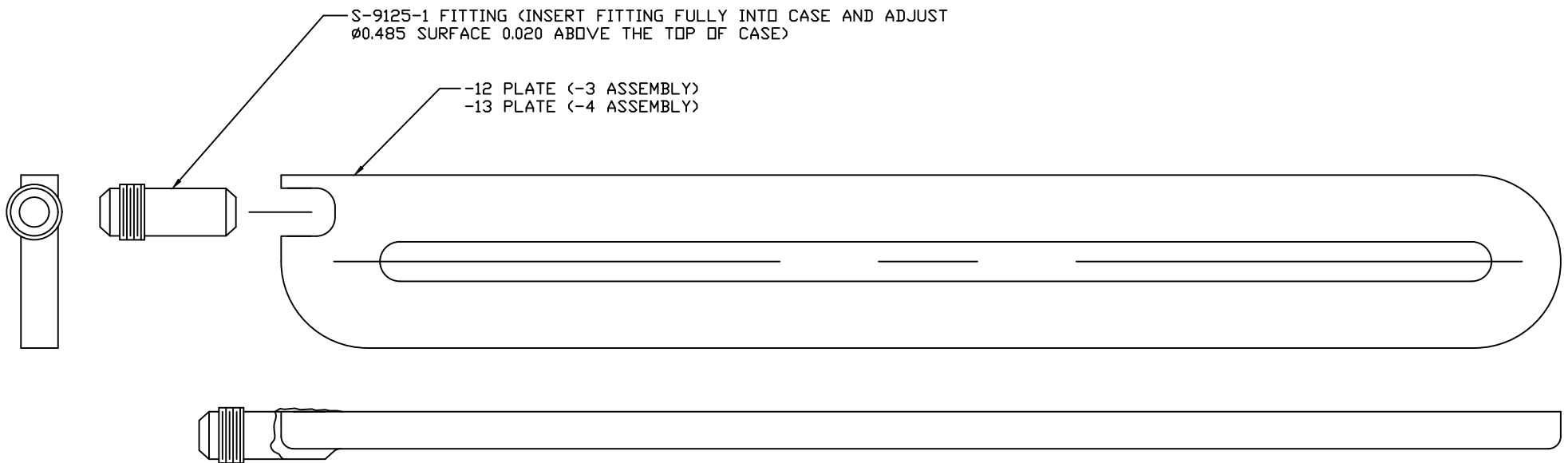


SEAL WELD ALL ADJOINING SURFACES OF FITTING, WELD PER EPS-1003 CLASS C

ECO	SHEET	REV	DATE	DESCRIPTION	APR	CHK
	2	A	11/15/21	ADDED ADDITIONAL MATERIAL SPECS	DT	



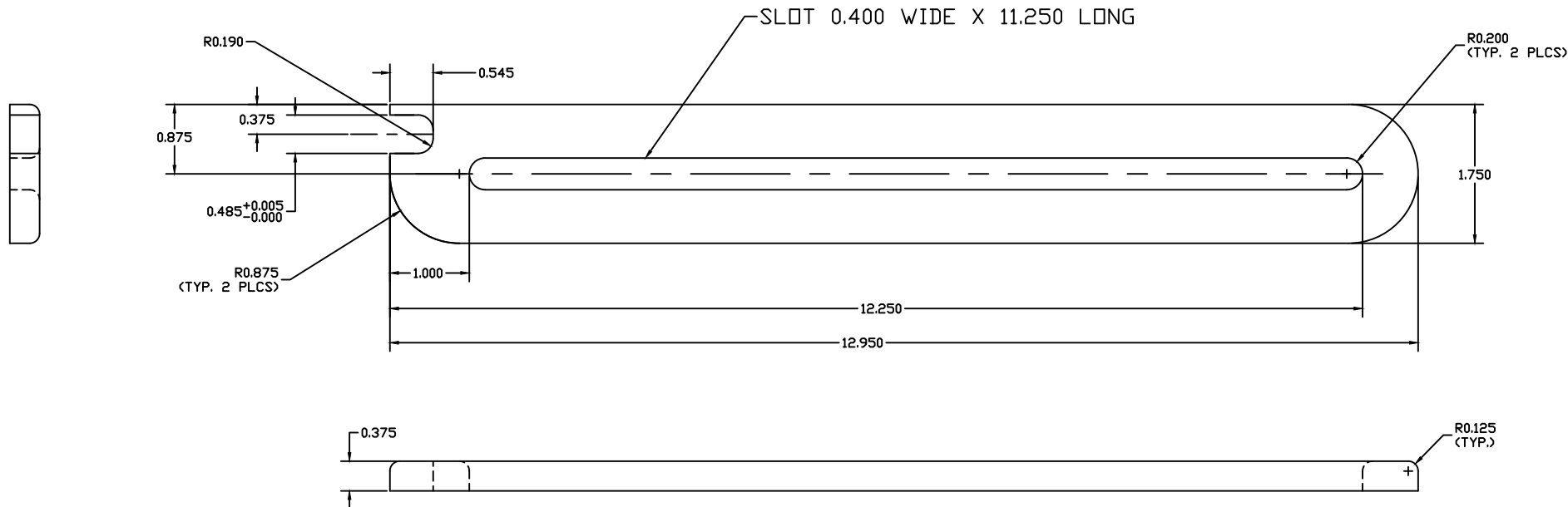
-3 ASSEMBLY (SHOWN)
-4 ASSEMBLY (OPPOSITE)

1		U-9521-13	PLATE
1	1	S-9125-1	FITTING
-4	-3	U-9521-12	PLATE
ASSY	ASSY	PART NUMBER	DESCRIPTION
QTY.	QTY.	Paravion® Technology Inc.	TITLE CASE ASSEMBLY
		DIMENSIONS IN INCHES	DRAWING NO. U-9521
		TOLERANCES EXCEPT WHERE NOTED:	DRAWN BY RJV
		.X = ± .1	APRVD BY ECO
		.XX = ± .05	CHK'D BY ECO
		.XXX = ± .010	DATE 05/11/04
		ANGLES = ± 1°	REV A
			ECO
			DO NOT SCALE DRAWING
			SHEET 1 OF 2
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BREAK ALL SHARP EDGES

MATERIAL: 6061-T6 PER AMS-QQ-A-250/11, AMS-QQ-A-225/8, AMS-QQ-A-200/8,
AMS 4025, AMS 4027, AMS 4117, AMS 4150, OR AMS 4173.
SURFACE FINISH $\sqrt{125}$



-12 PLATE (SHOWN)
-13 PLATE (OPPOSITE)

Paravion® Inc. ✓Technology		TITLE CASE ASSEMBLY		DRAWING NO. U-9521	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RJV	APRVD BY ECO	CHK'D BY	DATE 05/11/04
.X = ± .1 .XX = ± .05 .XXX = ± .010		DO NOT SCALE DRAWING			REV A
ANGLES = ± 1°		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
SHEET 2 OF 2					

PROTO
N/C

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BREAK ALL SHARP EDGES